

Work Order ID 84473

84473

Page 1

June-19-13 10:39:35 AM

Item ID: D205-563-041

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Dual Mirror Installation

Start Date: 5/14/12 Start Qty: 3.00

3

Cust Item ID:

Required Date: 5/14/12 Req'd Qty: 3.00

3

Customer:

Reference: rework - ECN 10-611

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2161	B2								
IIN-D212-580-1	A								

105

0.00

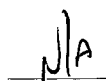
105

QC

Memo

0.00

Quality Control



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84473

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June-19-13 10:39:35 AM

Item ID: D205-563-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Dual Mirror Installation

Start Date: 5/14/12 Start Qty: 3.00

3

Cust Item ID:

Required Date: 5/14/12 Req'd Qty: 3.00

3

Customer:

Reference: rework - ECN 10-611

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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110

Pick Kit

0.00

110

0.00

Packaging

Packaging

Memo

PULL FROM HK:

1 X D205-563-041 B44122

2 X D205-563-041 B36467

REWORK TO CHG 004 PER ECN10-611

REMOVE 2 X D2011-103 B

MIRRORS, RETURN TO STK

REMOVE FROM EACH KIT

4 X CCR264SS3-2 B

2 X MS21059L3 B

AND RETURN TO STK

ADD TO EACH KIT:

2 X D3439-101 B

4 X D4164-041 B

8 X MS20426AD3-4 B

*scrap all parts
except*

3x D21661204 B36467

Return to stock

*DAS
16
1366114*

13/6/21 (2)

Work Order ID 84473***84473***

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June-19-13 10:39:35 AM

Item ID: D205-563-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Dual Mirror Installation

Start Date: 5/14/12 Start Qty: 3.00

3

Cust Item ID:

Required Date: 5/14/12 Req'd Qty: 3.00

3

Customer:

Reference: rework - ECN 10-611

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

h1 3.06.26

Picklist Print

June-19-13 10:39:34 AM

Work Order ID: 84473

Parent Item: D205-563-041

Start Date: 5/14/12

Required Date: 5/14/12

Parent Item Name: Dual Mirror Installation

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:I Removed Manufacturing 05-11-01 JLM IPP REV:J AS PER ECN 10-611
10-09-07 JLM VERIFIED BY:DD IPP
rev:K 10.11.22 AS PER ECN10-642 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-563-041 Dual Mirror Installation		Manufactured	No				Each	2.0000		3			✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG041		2							
				90343		2							
D2161-204 Mirror Bracket		Manufactured	No				Each	0.0000		-3		36467	✓

Linda Lacelle

From: Eric Downing
Sent: June-19-13 10:08 AM
To: Linda Lacelle
Subject: RE: D205-563-041 from china

The only thing that can be returned to stock will be the arms D2161-204 B36467 rest will be given to Dan for engineering use only

Downing

From: Linda Lacelle
Sent: Wednesday, June 19, 2013 9:43 AM
To: Eric Downing
Subject: RE: D205-563-041 from china

Ok, just let me know what's returning pls

From: Eric Downing
Sent: June-19-13 9:33 AM
To: Linda Lacelle
Subject: RE: D205-563-041 from china

Im fine with that
Downing

From: Linda Lacelle
Sent: Wednesday, June 19, 2013 9:30 AM
To: Eric Downing
Subject: RE: D205-563-041 from china

What do you say if we just return all good parts to stk, would be soooooo much easier...if you can let me know what's good and what's scrap, I'll make the w/o
LL

From: Eric Downing
Sent: June-12-13 10:54 AM
To: Linda Lacelle
Cc: Nigel Forbes; Patrick Smith
Subject: D205-563-041 from china

Hey Linda I have re inspected the two mirror assemblies **D205-563-041 B36467** that was returned from the china warehouse. The arms are to drawing. You will need to pick a complete new kit though. Per the ecn that's attached it says that the parts must comply so you will need to replace all the old mirrors for the newer revisions. That will make the kit to a chg 004 and will be acceptable to stock.

Thanks

Eric Downing
QC Coordinator

Linda Lacelle

From: Eric Downing
Sent: June-12-13 10:54 AM
To: Linda Lacelle
Cc: Nigel Forbes; Patrick Smith
Subject: D205-563-041 from china
Attachments: ECN10-611-(580).pdf

Hey Linda I have re inspected the two mirror assemblies **D205-563-041 B36467** that was returned from the china warehouse. The arms are to drawing. You will need to pick a complete new kit though. Per the ecn that's attached it says that the parts must comply so you will need to replace all the old mirrors for the newer revisions. That will make the kit to a chg 004 and will be acceptable to stock.

Thanks

Eric Downing
QC Coordinator
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